



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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67"

D4407-041
Job Sheet 183170



Part No: D4407-041

Job Qty: 12 ea

Part Name: Bar Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3 IPP REV:A 15.11.16 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		9/28/18	0.00	0.00	Start Up Large Fab-3		702
100	Cold Saw	12 pcs		9/28/18	0.00	2.37	Cold Saw		132
110	Autoweld 1	12 pcs		9/28/18	0.00	2.15	Automated welding		702
120	QC	12 pcs		9/28/18	0.00	0.00	QC9		EL
130	QC	12 pcs		9/28/18	0.00	0.00	QC5		EL
140	Packaging	12 pcs		9/28/18	0.00	0.00	Packaging3-2	WA002-3	EL
150	QC21-SA	12 Ea		9/28/18	0.00	0.00	QC21		EL

DAS
21
9-25

DEC 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	66.7200 ft (5.56 ea)	90-Start up Operation	9115233

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.250x0.500	67	233	0

Part Specifications

Specifications could not be found.

Plex 9/13/18 9:32 AM Dart.lajeunesse.marie

12 - 9115233

7' Scrap

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descrip	 Container No: S133462 Part: D4407 - 041 Job No: 183170 Serial No/Batch: S133462 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/30/18	 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 877 632-5200 Email: sales@dartaero.com www.dartaerospace.com								
AGAINST DEPARTMENT/PROCESS										
<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%;">Water Jet ☐</td> <td style="width: 30%;">Engineering ☐</td> </tr> <tr> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Supplier ☐</td> <td></td> </tr> </table>			Water Jet ☐	Engineering ☐	Prod. Eng. Coord. ☐	Quality ☐	Store/Packaging ☐	Other ☐	Supplier ☐	
Water Jet ☐	Engineering ☐									
Prod. Eng. Coord. ☐	Quality ☐									
Store/Packaging ☐	Other ☐									
Supplier ☐										
MRB (QSI042) Approval										
Completed By										
Lead hand / Supervisor Approval Verification										
QC / QA Coordinator Approval										

Root Cause	Pressure/Forced	Temperature/Cure	Power Loss/Surge
Environment ☐	☐	☐	☐
Design ☐	Bending ☐	Set-up ☐	Folio/Program ☐
Doc/Data ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐
Equip/Tooling ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐
Handling/Pre ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐
Material ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐
Internal Transport ☐	Crushing ☐	Countersink ☐	Off-set ☐
Tribal Knowledge ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐
LOA ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐
Substation ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐
Past Expiry Date ☐			
Misidentified ☐			
No Re-verification ☐			Positioned Wrong ☐
Operator ☐			Outside Dimensions ☐
Offset/Setup ☐			Over/Under tolerance ☐
Supplier ☐			Part Incorrect ☐
Training ☐			Part Lost/Missing ☐
Use for Testing ☐			Part Moved ☐
Poor Information ☐			Drawing ☐
Rushing ☐			Finish ☐
Product Improvement ☐			Misread ☐
Process Improvement ☐			Turning Sequence ☐
Manufacturing Process ☐			
Past Due ☐			
OTHER :			